Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7335
Job Sheet 214468

Part No: 647.7335 **Job Qty:** 1 pcs
Part Name: EC135 T2/P2 Lower Cutter Removable Provisions

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 10/23/20 **Job Tracking No:**
Due Date: 12/21/20 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**

Note: DWG 647.7300 REV.G IPP REV:A 2020.04.01 NEW ISSUE DD VERF:RQ / IPP REV:B 2020.06.19 ASPER DWG REV.F DD VERF:RQ /IPP REV C 20.09.24 AS PER DWG REV.G FK VERIFY DD

Ship Via:

Bill of Materials

Job Routing

DAS 84 9-89 NOV 19 2020

DAS 84 9-89 NOV 18 2020

DAS 72 9-89 NOV 20 2020

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Standard Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
110	**Packaging 1 - Pick Kit**	1 pcs		12/21/20	0.00	0.00	Packaging 1 - SCH-S		
							QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84		
							QC 4 - 80		
							QC 4 - 85		
130	**Packaging 3-1 - Stock - B4B**	1 pcs		12/21/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		

DART AEROSPACE
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S314628
Part: 647.7335
Job No: 214468
Serial No/Batch: S314628
Revision: REV.G
Inspector:
Exp Date:
Instructions:
Date: 11/20/20

4 of 4

Plex 10/23/20 1:12 PM Dart.lajeunesse.marie

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	DAS 72 9-89 NOV 2 0 2020
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
135 **DC - 1 - B4B**	1 pcs	12/21/20	0.00 0.00	DC - 1 - B4B	DAS 21 9-89 NOV 2 0 2020
				DC - 2 - B4B	
140 **QC 21 - FG**	1 pcs	12/21/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS 21 9-89 NOV 2 0 2020
				QC 21 - FG - 9	
				QC 21 - FG - 77	
				QC 21 - FG - 28	

Part Op **110** - (Pick Kit)
Descriptions: **120** - (QC4- 100% Inspect kits for completeness)
130 - Identify and pack for shipping as per PPP 647.7335
135 - (Document Control) Photocopy bluefile & type labels per PPP 647.7335
140 - (QC21- Final Inspection - Work Order Release)

01821/4/

Date exp 11/06/21

07/21/2021

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S314314
601.3902	Eye Bolt	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S248574
AN44-5A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S304855
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S302482
NAS1149F0532P	Washer (AN960-516L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	F19057-4
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S314315
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S312691
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	S304317
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S303073
647.7501	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S267991
647.7702	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S258859
93635A212	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S255285
AN3-11A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S304745
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S312624
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S235182
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S235831
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S307361
MS21042L3	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S309678
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S304876
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	S306830
NAS1149F0432P	Washer (AN960-416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S309699
NAS1149F0332P	Washer (AN960-10L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S310895
NAS1149FN832P	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	S309680

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	5	0
	600.0991	1	5	0
	600.1012	1	28	0
	601.2045	1	43	0
	601.3902	2	24	0
	647.0112	2	100	0
	647.7501	1	9	0
	647.7702	2	16	0
	93635A212	4	29	0
	AN3-11A	2	204	0
	AN316C4R	2	22	0
	AN44-5A	2	33	0
	AN4C7A	2	90	0
	AN665-34R	2	30	0
	MS21042L08	2	2,320	0
	MS21042L3	2	870	0
	MS21042L4	2	1,960	0
	MS21042L5	2	190	0
	MS27039-08-13	2	146	0
	NAS1149F0332P	4	1,719	0
	NAS1149F0432P	8	621	0
	NAS1149F0532P	2	1,370	0
	NAS1149FN832P	4	685	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

DART AEROSPACE

NCR No.

Route update only ☐

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐
Machining ☐ Small Fab ☐ Prod. Eng. Coor. ☐ Water Jet ☐
Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐
Quality ☐

Date :	Sequence #:	QTY Affected :	MRB (QSI042)

Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor
		QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Presservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

☐ Pressure/Forced
☐ Bending
☐ Crushing
☐ Cracks
☐ Crimp/Kink/Ripple/Wave/Twist
☐ Marks/Chatter
☐ Mislabeled
☐ Contamination
☐ Misaligned/off center
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Incomplete/Unclear Instructions
☐ Drill Holes
☐ Fit/Function
☐ Power Loss/Surge
☐ Folio/Program
☐ Grain Direction
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set/Set-up
☐ Positioned Wrong
☐ Outside Tolerance
☐ Drawing
☐ Finish
☐ Part Lost/Missing
☐ Misread

Other/Details: